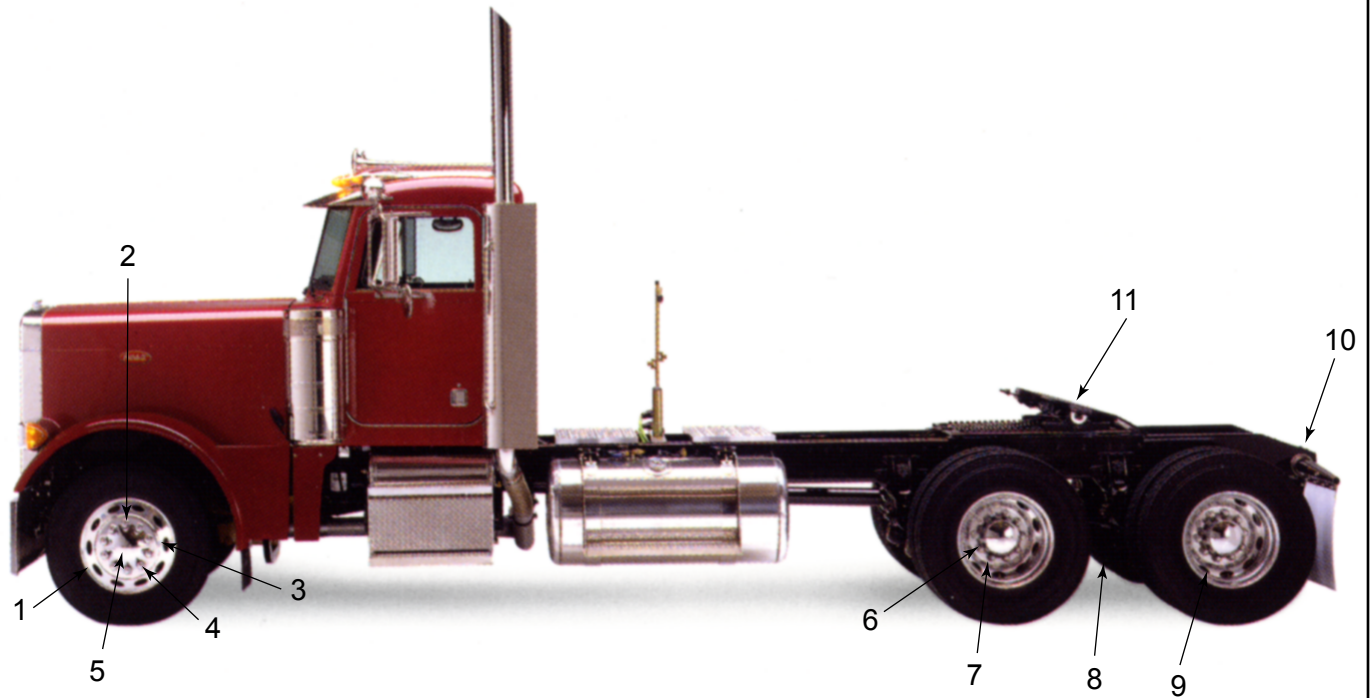


Item	Description
1	Tire Bead Breaker
2	King Pin
3	Tie Rod End
4	Pitman Arm
5	Wheel Bearing
6	Wheel Seal
7	Wheel Stud
8	U-Joint
9	Brake Drum
10	Loosen Frozen Brake
11	Fifth Wheel Slide
12	General Shearing Bolts/Rivets
13	General Straightening
	Bumpers
	Mud Flaps
	Rims
	Body Panels
14	General Bushing Driving
	Leaf Springs

SAFETY FIRST

1. Wear Safety Equipment.
2. Keep hands and feet clear.
3. Beware of flying objects.

Prior to removing any pins or parts refer to Manufacturer's Service manual for proper procedures for securing and stabilizing equipment.



The following removal and insertion tips are manufacturer recommendations for this model. Other models may use similar tips and tools for similar removals. Consult with manufacturer for specific models and uses.

Item	Tool/Tip	Description	Part#
#1	R/I Tool	13 lb./46" Slide Sledge	26050
	R/I Tip	Tire Bead Breaker	25351
Optional	R/I Tip	5 lb. Add On Weight	1001001
#2	R/I Tool	9 lb./30" Slide Sledge	25050
	R/I Tip	1 1/4" Pin Driver	25290
#3	R/I Tool	13 lb./46" Slide Sledge	26050
	R/I Tip	Tie Rod End Adapter	25210
	R/I Tip	1 7/16" Separator Fork	25214
#4	R/I Tool	9 lb./30" Slide Sledge	25050
	R/I Tip	Utility Wedge (Pitman Arm)	25325
#5	R/I Tool	9 lb./30" Slide Sledge	25050
	A	R Tip 1/2" Pin Driver	25220
	B	Insert Plate Driver	25320
#6	R/I Tool	9 lb./30" Slide Sledge	25050
	R/I Tip	Wheel Seal	25320
#7	R/I Tool	9 lb./30" Slide Sledge	25050
	R/I Tip	2" Pin Driver (Wheel Stud)	25291
#8	R/I Tool	13 lb./46" Slide Sledge	26050
	R/I Tip	Utility Wedge	25325
#9	R/I Tool	9 lb./30" Slide Sledge	25050
	R/I Tip	2" Pin Driver	25291
#10	R/I Tool	9 lb./30" Slide Sledge	25050
	R/I Tip	1/2" Pin Driver	25220
#11	R/I Tool	13 lb./46" Slide Sledge	26050
	R/I Tip	Utility Wedge	25325
#12	R/I Tool	13 lb./46" Slide Sledge	26050
	R/I Tip	5 lb. Add On Weight	1001001
	R/I Tip	Curved Chisel	25240
#13	R/I Tool	13 lb./46" Slide Sledge	26050
	R/I Tip	2" Pin Driver	25291
#14	R/I Tool	13 lb./46" Slide Sledge	26050
	R/I Tip	Bushing Driver	25320

Recommended Tool Kit for OTR Trucking

Product	Part#
13 lb./46" Slide Sledge	26050
9 lb./30" Slide Sledge	25050
5 lb. Add On Weight	1001001
Tire Bead Breaker	25351
Utility Wedge	25325
1/2" Pin Driver	25220
1 1/4" Pin Driver	25290
2" Pin Driver	25291
Tie Rod Adapter	25210
Tie Rod Separator Fork	25214
Wheel Seal	25320
Curved Chisel	25240

Removal and installation should only be performed on pins that have been properly serviced and maintained.